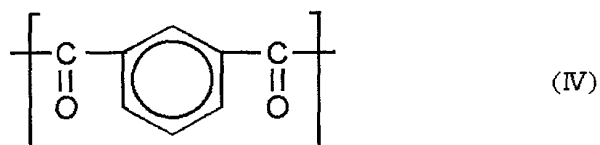
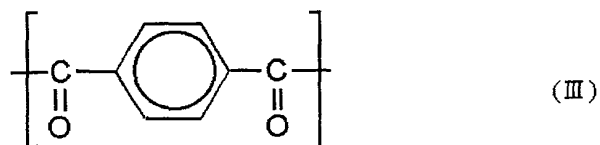
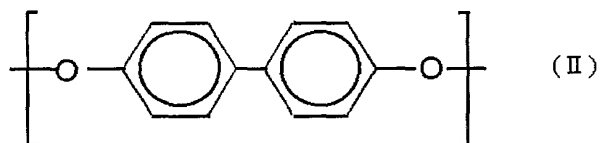
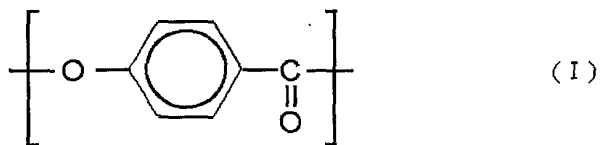


What is claimed is:

1. A liquid crystal polyester resin composition, which comprises 5-20 parts by weight of glass fiber having a number average fiber diameter after molding of 2-20 μm , and a number average fiber length after molding of 210-500 μm ; and 100 parts by weight of a liquid crystal polyester resin containing the following structural units (I), (II) and (III), or the following structural units (I), (II), (III) and (IV); and the sum of (I), (II), (III) and (IV) is 95 % by mole or more,



and the flexural modulus thereof measured with using a test piece of 0.5mm thickness is 25 GPa or more.

2. The liquid crystal polyester resin composition according to claim 1, wherein the amounts of the structural units based on the sum of the structural units (I), (II), (III) and (IV) in the liquid crystal polyester resin are in a range of 40-80 % by mole of the above-mentioned (I), and 10-30 % by mole of (II); and $(II) / ((III) + (IV)) = 0.9$ to 1.1 and $(IV) / ((III) + (IV)) = 0$ to 0.5 .

3. The liquid crystal polyester resin composition according to claim 1 or 2, wherein the flow temperature of the liquid crystal polyester resin defined below is 320°C or more, here the Flow temperature is a temperature at which the melt viscosity shows 48000 poise when a heated resin is extruded through a nozzle having an inner diameter of 1 mm and a length of 10 mm under a load of 100 kgf/cm^2 (9.81MPa) at a temperature-rising rate of 4°C/minute using a Koka type Flow Tester CFT-500 produced by Shimadzu Corporation.

4. A molded article obtained by using the liquid crystal polyester resin composition according to any one of claims 1 to 3.

5. A process for producing a polyester resin composition of claim 1, wherein a melt-kneading extruder equipped with a screw is used and the extruder has an upper stream side supplying portion at the upper stream part of the extrusion direction, and a lower stream side supplying portion at the lower stream

part from said upper stream side supplying portion, and the ratio (L/D) of the distance (L) between said upper stream side supplying portion and said lower stream side supplying portion to the diameter (D) of a screw is 4-30 (L and D are the same scale units); and under screw rotation, 90% or more of the total supplying amount of the liquid crystal polyester resin and less than 5% less of the total supplying amount of the glass fiber are supplied from the upper stream side supplying portion, and less than 10% of the total supplying amount of the liquid crystal polyester resin and 95% or more of the total supplying amount of the glass fiber are supplied from the lower stream side supplying portion.